



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-727-045
Job Sheet 200279



Part No: D350-727-045

Job Qty: 4 pcs

Part Name: AS350/355 OEM Replacement Wearplates - Full-Length



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/10/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN D350-727 REV.B IPP Rev:A 05.05.12 New issue KJ/JLM IPP REV:B 12.04.11 AS PER ECN 12-546 DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs	10/14/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S221449



Part: D350-727-045

Job No: 200279

Serial No/Batch: S221449

Revision: B

Inspector:

Exp Date:

Instructions: TC PDA PDA05-18 Issue 2: 10/09/19

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9/10/2019

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120 QC 4	4 pcs	10/14/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	4 pcs	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	4 pcs	10/14/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	4 pcs	10/14/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

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Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-727-045

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FL 120B

9/10/2019

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Location:FG041

135 - (Document Control)Photocopy bluefile and create labels per PPP D350-727-045 CHG003

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3319-1	Forward Wearplate	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S206505x3 S197300x1
D3319-3	Full Length Wearplate	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	S206515x1 S206523x3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3319-1	4	51	0
	D3319-3	4	32	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No.

Job: _____		DISPOSITION						DEPARTMENT/PROCESS																									
Part No. _____		Rework ☐	Scrap ☐	Use-as-is ☐	Skid-tube Machining Large Fab ☐ ☐ ☐	Cross tube Small Fab Finishing ☐ ☐ ☐	Eng. (Non-AW) Prod. Eng. Coord. Rec./Store/Packaging ☐ ☐ ☐	Engineering Water Jet Supplier Quality ☐ ☐ ☐																									
Date : _____	Sequence #: _____	QTY Affected :								MRB (QS1042)																							
Description Work Order Deviation									Disposition																								
									Completed By																								
									Lead hand / Supervisor																								
									QC / QA Coordinator																								
Root Cause		FAULT CATEGORY																															
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Manufacturing Process ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	Equip/Tooling ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	Handling/Presservation ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Finish ☐	Part Lost/Missing ☐	Material ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Out of Sequence ☐	Misread ☐	Product Improvement ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Drill Holes ☐	Off-set/Set-up ☐	Process Improvement ☐	Marks/Chatter ☐	Fit/Function ☐	Human Factors ☐	Mislabeled ☐	Other/Details:

4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST

5.1 D350-727-XXX PARTS LIST (AS350/355 MODELS):

Qty -045	Qty -043	Qty -041	Qty -015	Qty -013	Qty -011	Part Number	Description
					X	D350-727-011	WEARPLATE KIT, STANDARD
				X		D350-727-013	WEARPLATE KIT, LONGER AFT WEARPLATE
			X			D350-727-015	WEARPLATE KIT, FULL LENGTH
		X				D350-727-041	WEARPLATE KIT, STANDARD WEARPLATE, LH/RH
	X					D350-727-043	WEARPLATE KIT, LONGER AFT WEARPLATE, LH/RH
X						D350-727-045	WEARPLATE KIT, FULL LENGTH, LH/RH
1	1	1	2	2	2	D3319-1	WEARPLATE
1			2			D3319-3	WEARPLATE
	1			2		D3319-5	WEARPLATE
		1			2	D3319-7	WEARPLATE

5.2 D130-727-XXX PARTS LIST (EC130 B4/T2 MODELS):

Qty -111	Qty -141	Qty -142	Part Number	Description
X			D130-727-111	WEARPLATE KIT
	X		D130-727-141	WEARPLATE KIT, LH
		X	D130-727-142	WEARPLATE KIT, RH
1	1		D5465-1	FORWARD WEARPLATE, LH
1		1	D5465-2	FORWARD WEARPLATE, RH
2	1	1	D5478-1	AFT WEARPLATE